



# CERTIFICATE

Welding of railway vehicles and components according to  
EN 15085-2:2020+A1:2023

TÜV SÜD/15085/CL1/280/10/6

TÜV SÜD Industrie Service GmbH hereby certifies that the welding company

**MING DOO BEOGRAD**  
**Bul. 12. februar /95**  
**18000 Niš**  
**Serbia**

fulfills the requirements  
for the scope according to

**EN 15085-2 classification level CL1**  
**in the type of activity P, S**

in the range indicated in the annex.

validity: 2025-04-11 until 2028-04-10

München, 2025-04-24  
Place and date of issue

Lead auditor: M.Sc. STOJČIĆ



EQ3118336



**Certification Body**  
Material and Welding Technology

*Sack*

Dipl.-Ing. SACK  
Deputy head of certification body



# Scope of the certificate

## Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.1/5.1 1.1/5.1 1.1/X120Mn12 1.2 1.2 1.2/X120Mn12 1.2/X120Mn12	t = 3 - 8 mm t = 13 - 52 mm D ≥ 16 mm t = 3 - 18 mm D ≥ 18 mm t = 3 - 60 mm D ≥ 25 mm t = 6 - 33 mm D ≥ 25 mm t ≥ 5 mm t = 9 - 36 mm	FW: t2>=5,0mm; 5.1:D>=25,0mm BW, Robot FW t2=2,5-6mm; Robot BW BW, Robot FW t2=3-10mm; Roboter FW t2=3-10mm

## Area of Application:

- New build of railway vehicles and their components
- Purchase and supply of welded components

## Responsible welding coordinator(s):

Obren Antić, Level A (IWE)

born: 1988-06-16

## 1st deputy(ies) of the responsible welding coordinator(s):

Ivan Urošević, Level C

born: 1964-08-15

## Others deputies:

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## Remarks:

## Register no.:

TÜV SÜD/15085/CL1/280/10/6

## General provisions:

The current version of the TÜV SÜD Group's testing and certification regulations apply.